

Course code	Course Name	L-T-P-Credits	Year of Introduction
ME303	MACHINE TOOLS AND DIGITAL MANUFACTURING	3-0-0-3	2016
Prerequisite: Nil			
<p>Course Objectives: The main objectives of this course are</p> <ol style="list-style-type: none"> 1. To introduce students to the scientific principles underlying material behavior during manufacturing processes so as to enable them to undertake calculations of forces, tool stresses and material removal rates. 2. To understand various machine tools such as lathe, drilling machine, reciprocating machines etc. and their operations. 3. To impart knowledge of appropriate parameters to be used for various machining operations. 4. To develop knowledge on the importance of milling grinding and super finishing in metal cutting process. 5. To introduce the fundamentals of digital manufacturing. 			
<p>Syllabus</p> <p>Introduction to metal cutting, Mechanism of metal removal, Merchant's theory, Frictional forces in metal cutting, Thermal aspects of machining, General purpose machine tools, Principle and operation of lathe, Drilling machines, Reciprocating machines, Milling machines, Grinding machines, Super finishing operations, Semi-automatic machine tools, Single and multi-spindle machines, Introduction to digital manufacturing and digital manufacturing science.</p>			
<p>Expected outcomes:</p> <p>The students will be able to</p> <ol style="list-style-type: none"> 1. Analyze various machining process and calculate relevant quantities such as velocities, forces and powers. 2. Identify and explain the function of the basic components of a machine tool. 3. Understand the limitations of various machining process with regard to shape formation and surface texture. 4. Apply cutting mechanics to metal machining based on cutting force and power consumption. 5. Understand the use of various machine tools and their fields of application. 6. Understand the principle and applications of grinding and super finishing operations. 7. Get a basic knowledge on the importance of digital manufacturing. 			
<p>Text books</p> <ol style="list-style-type: none"> 1. Chapman W. A. J., Workshop Technology, Viva books (P) Ltd,1988 2. HMT, Production Technology, Tata McGraw-Hill,2001 3. Zude Zhou, Shane (Shengquan) Xie and Dejun Chen, Fundamentals of Digital Manufacturing Science, Springer-Verlag London Limited,2012 			

Reference books

1. Acharkan. N., Machine Tool Design Vol. 1 to 4, MIR Publication,2000
2. Chernov, Machine Tools, MIR Publication,1984
3. Ghosh A. And Malic A. K., Manufacturing Science, East West Press, 2010
4. Hajra Choudary, Elements of workshop technology, Vol I & II, Media Publishers, 2010
5. Lihui Wang and Andrew Yeh Ching Nee, Collaborative Design and Planning for Digital Manufacturing, Springer-Verlag London Limited, 2009
6. Malkin Stephen, Grinding Technology: Theory and Applications of Machining with Abrasives, Industrial press, 2008
7. Poul De Garmo, J.T.Black, R.A.Kosher, Materials and Processes in Manufacturing, Prentice Hall of India Pvt. Ltd.,1997.

Course Plan

Module	Contents	Hours	End Sem. Exam. Marks
I	Introduction to metal cutting: Tool nomenclature – Attributes of each tool nomenclature – Attributes of feed and tool nomenclature on surface roughness obtainable	1	15%
	Orthogonal and oblique cutting - Mechanism of metal removal – Primary and secondary deformation shear zones	1	
	Mechanism of chip formation – Types of chips, need and types of chip breakers – Merchant's theory	1	
	Analysis of cutting forces in orthogonal cutting– Work done, power required (simple problems)	1	
	Friction forces in metal cutting – development of cutting tool materials	1	
	Thermal aspects of machining -Tool wear and wear mechanisms	1	
	Factors affecting tool life– Economics of machining (simple problems) Cutting fluids	1 1	
II	General purpose machine tools – Principle and operation of lathe – Types of lathes and size specification	1	15%
	Work holding parts of lathes and their functions – Main operations	1	
	Taper turning and thread cutting – Attachments	1	
	Feeding mechanisms, Apron mechanisms	1	
	Drilling Machines – Types – Work holding devices	1	
	Tool holding devices – Drill machine operations	1	
	Drilling machine tools – Twist drill nomenclature- cutting forces in drilling.	1	
FIRST INTERNAL EXAMINATION			
III	Reciprocating machines: Shaping machines – Types – Size – Principal parts – Mechanism	1	15%
	Work holding devices – Operations performed – Tools	1	

	Cutting speed, feed and depth of cut – Machining time.	1	
	Slotting machines – Types – Size – Principal parts – Mechanism – Work holding devices	1	
	Operations performed – Tools – Cutting speed, feed and depth of cut	1	
	Planing machines – Types – Size – Principal parts – Mechanism – Work holding devices	1	
	Operations performed – Tools – Cutting speed, feed and depth of cut – Machining time- Surface roughness obtainable.	1	
IV	Milling machines – Types – Principal parts – Milling mechanism	1	15%
	Work holding devices – Milling machine attachments	1	
	Types of milling cutters – Elements of plain milling cutters	1	
	Nomenclature - Cutting forces in milling – Milling cutter materials	1	
	Up milling, down milling and face milling operations	1	
	Calculation of machining time	1	
	Indexing – Simple indexing – Differential indexing	1	
SECOND INTERNAL EXAMINATION			
V	Grinding machines – Classification – Operations – Surface, cylindrical and centreless grinding	1	20%
	Grinding mechanisms – Grinding wheels: Specification – types of abrasives, grain size	1	
	Types of bond, grade, structure – Marking system of grinding wheels – Selection of grinding wheels	1	
	Glazing and loading of wheels – Dressing and Truing of grinding wheels, surface roughness obtainable	1	
	Superfinishing operations: Lapping operation– Types of hand lapping – Lapping machines – Types of honing –Methods of honing	1	
	Types of honing stones – Honing conditions – Cutting fluids – Types of broaches – Force required for broaching – Surface roughness obtainable in lapping, honing and broaching operations.	1	
	Semi-automatic machine tools – Turret and capstan lathes. Automatic machine tools – Single and multi-spindle machines.	1	
V1	Introduction to Digital Manufacturing: Concepts and research and development status of digital manufacturing	1	20%
	Definition of digital manufacturing – Features and development of digital manufacturing.	1	
	Theory system of digital manufacturing science: Operation Mode and Architecture of Digital Manufacturing System	1	
	Operation reference mode of digital manufacturing system – Architecture of digital manufacturing system	1	
	Modeling theory and method of digital manufacturing science	1	
	Critical modeling theories and technologies of digital manufacturing science	1	
	Theory system of digital manufacturing science – Basic	1	

architecture model of digital manufacturing system.		
END SEMESTER EXAM		

Question Paper Pattern

Maximum marks: 100

Time: 3 hrs

The question paper should consist of three parts

Part A

There should be 2 questions each from module I and II

Each question carries 10 marks

Students will have to answer any three questions out of 4 (3X10 marks =30 marks)

Part B

There should be 2 questions each from module III and IV

Each question carries 10 marks

Students will have to answer any three questions out of 4 (3X10 marks =30 marks)

Part C

There should be 3 questions each from module V and VI

Each question carries 10 marks

Students will have to answer any four questions out of 6 (4X10 marks =40 marks)

Note: in all parts each question can have a maximum of four sub questions

